

## Product certificate K43967/06



Issued

2021-08-15

Replaces

K43967/05

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# **PPSU Fittings**

#### STATEMENT BY KIWA

With this product certificate, issued in accordance with the Kiwa Regulations for Certification, Kiwa declares that legitimate confidence exists that the products supplied by

## Roth Werke GmbH

as specified in this product certificate and marked with the Kiwa®-mark in the manner as indicated in this product certificate may, on delivery, be relied upon to comply with Kiwa evaluation guideline BRL- K536 G "Plastics piping systems of PE-RT/Al intended for transport of hot and cold drinking water" dated 15-12-2011 inclusive amendment sheet dated 13-03-2018.

Ron Scheepers

Kiwa

This product certificate is only valid in combination with a Kiwa certified plastics piping system. Advice: consult www.kiwa.nl in order to ensure that this certificate is still valid.

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**Certification process** consists of initial and regular assessment of:

- quality system
- product

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### **PPSU Fittings**

#### PRODUCT SPECIFICATION

PPSU press fittings according to BRL-K 536 part G: Plastics piping systems of PE-RT/Al intended for the transport of cold and heated drinking water.

The fittings are suitable for the pipe dimensions as indicated in the table below.

Nominal outside	Wall thickness	Wall thickness
diameter (mm)	(mm)	aluminum layer
		(mm)
16	2.0	0.2
17	2.0	0.2
20	2.0	0.2
26	3.0	0.4
32	3.0	0.4
40	3.5	0.6
50	4.0	0.6

Colour of the fittings: grey

#### Fitness for contact with drinking water

This product is approved on the basis of the requirements for hygienic aspects set in the "Regeling materialen en chemicaliën drink- en warm tapwatervoorziening" ("Materials and chemicals in the supply of drinking water and warm tap water Regulation" dated 01-07-2017, published in the Government Gazette).

These hygienic aspects are based on two main criteria. The product shall permanently comply with:

- The product recipe approved during the assessment procedure. This recipe is not to be changed without prior approval by Kiwa according to the Kiwa approval procedure for the hygienic aspects;
- Specific product requirements for the hygienic aspects.

The recipe and specific product requirements are laid down in the for confidentiality reasons undisclosed 'appendix hygienic aspects' to this certificate.

#### **MARKING**

The products are marked with the Kiwa-mark.

#### **Fittings**

The minimum required marking on the fittings shall be:

- manufacturer's name, trade name or logo;
- · nominal outside diameter of the corresponding pipe in mm;
- production code.

Location of the marks: on every fitting.

The realization of the marks is as follows: clear, durable and indelible.

The smallest packaging unit of the fittings are provided with at least the following information:

- KIWA 👹
- manufacturer's name, trade name, system name, logo or certificate number of the accompanying technical approval (system) certificate, in accordance with the marking of the connecting pipe;
- nominal outside diameter and nominal wall thickness of the corresponding pipe in mm;
- material identification in case the fitting body is made of plastics.

Location of the marks: on every package.

The realization of the marks is as follows: clear, durable and indelible.

\*) for small fittings marking with only KK is permitted

\*\*) only after approval by Kiwa

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## **PPSU Fittings**

#### **LOGISTICS**

Production and assembly of the system is laid down in the annex of the certification agreement.

#### **APPLICATION AND USE**

The piping system is intended to be used for the transport of cold and hot drinking water according to a temperature profile class 2 of ISO 10508 and an allowable working pressure of maximum 10 bar.

## RECOMMENDATIONS FOR CUSTOMERS

Check at the time of delivery whether:

- · the supplier has delivered in accordance with the agreement;
- the mark and the marking method are correct;
- the products show no visible defects as a result of transport etc.

If you should reject a product on the basis of the above, please contact:

Roth Werke GmbH

and, if necessary,

Kiwa Nederland B.V.

Consult the supplier's processing guidelines for the proper storage and transport methods.