

## Product certificate K88470/03



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Replaces K88470/02  
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### Mixal and Mixalpex Pipes

#### STATEMENT BY KIWA

With this product certificate, issued in accordance with the Kiwa Regulations for Certification, Kiwa declares that legitimate confidence exists that the products supplied by

### Valsir S.p.a.

as specified in this product certificate and marked with the Kiwa®-mark in the manner as indicated in this product certificate may, on delivery, be relied upon to comply with Kiwa evaluation guideline BRL-K536 E "Plastics piping systems of PE-X/Al intended for the transport of hot and cold drinking water" dated 15-12-2011, inclusive amendment sheet dated 13-03-2018.

Ron Scheepers  
Kiwa

*This product certificate is only valid in combination with a Kiwa certified plastics piping system.  
Advice: consult [www.kiwa.nl](http://www.kiwa.nl) in order to ensure that this certificate is still valid.*

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Certification process  
consists of initial and  
regular assessment of:

- quality system
- product

## Mixal and Mixalpex Pipes

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### PRODUCT SPECIFICATION

Mixal (PE-Xb/Al/PE) and Mixalpex (PE-Xb/Al/PE-Xb) pipes according to BRL-K536 part E: Plastics piping systems of PE-X/Al intended for the transport of cold and heated drinking water.

The pipe dimensions as indicated in the table below belong to this certificate.

Nominal outside diameter (mm)	Wall thickness (mm)	Wall thickness Aluminium (mm)
16	2,0	0,20
20	2,0	0,25
26	3,0	0,35
32	3,0	0,40

Colour of the pipes: Inner pipe Natural  
Outer pipe White

### Fitness for contact with drinking water

This product is approved on the basis of the requirements for hygienic aspects set in the "Regeling materialen en chemicaliën drink- en warm tapwatervoorziening" ("Materials and chemicals in the supply of drinking water and warm tap water Regulation" dated 01-07-2017; published in the Government Gazette).

These hygienic aspects are based on two main criteria. The product shall permanently comply with:

- The product recipe approved during the assessment procedure. This recipe is not to be changed without prior approval by Kiwa according to the Kiwa approval procedure for the hygienic aspects;
- Specific product requirements for the hygienic aspects.



The recipe and specific product requirements are laid down in the for confidentiality reasons undisclosed 'appendix hygienic aspects' to this certificate.

### MARKING

The products are marked with the Kiwa-mark.

#### Pipes

The minimum required marking on the pipes shall be:

- **KIWA**  or  \* + Class 2 / 10 bar;
- The manufacturer's name, trade name, system name, logo or certificate number of accompanying technical approval (system)certificate;
- Material identification: PE-Xb;
- The build-up of the pipe: PE-Xb/Al/PE and PE-Xb/Al/PE-Xb;
- Nominal outside diameter and nominal wall thickness of the pipe in mm;
- Production code.

Location of the marks: on every pipe at intervals of not more than 2 m.

The realisation of the marks is as follows: clear durable and indelible.

\*) for smaller diameters permitted by Kiwa.

### LOGISTICS

Production and assembly of the system is laid down in the annex of the certification agreement.

### APPLICATION AND USE

The products are designed for drinking water installations with a lifetime of 50 years at an operating temperature profile according to class 2 of ISO 10508 and an allowable working pressure of maximum 10 bar.

The corrugated protection pipes have to protect the medium pipes in case the medium pipes are embedded.

## Mixal and Mixalpex Pipes

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### **RECOMMENDATIONS FOR CUSTOMERS**

Check at the time of delivery whether:

- the supplier has delivered in accordance with the agreement;
- the mark and the marking method are correct;
- the products show no visible defects as a result of transport etc.

If you should reject a product on the basis of the above, please contact:

- Valsir S.p.a.

and, if necessary,

- Kiwa Nederland B.V.

Consult the supplier's processing guidelines for the proper storage and transport methods.